



# **PARTS & SERVICE MANUAL**

**(AIR & 24 VOLT CONTROLLED)  
HYDRAULICALLY OPERATED**

**MODEL "E-24"  
CATTLE DEHORNER & HOCK CUTTER**

**MODEL "E-24/HHD"  
HOG HEAD DROPPER & NECK BREAKER**

**MODEL "E-24/LD"  
LOIN PULLER**

**MODEL "E-23"  
SHEEP & GOAT HORN CUTTER**

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## **BEST & DONOVAN**

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## E-23" & "E-24" SERIES CUTTERS SPECIFICATION SHEET

CUTTER NAME	WEIGHT	BALANCER	OVERALL LENGTH	BLADES	BLADE OPENING
MODEL "E-24/HHD" HOG HEAD DROPPER & NECK BREAKER	38.5 lbs. (17.48 Kilos.)	63-42500	42 1/2" (1079.50mm)	9762700	8 3/4" CAPACITY (225.25mm)
MODEL "E-24/LD" LOIN DROPPER	49 lbs. (22.25 Kilos.)	63-42600	49 " (1248.52mm)	9760350	9" (228.60mm) WIDE 17" (431.80mm) DEEP
MODEL "E-24" HOCK CUTTER	38.5 lbs. (17.48 Kilos.)	63-42500	26" (66.20mm)	9750360	4" (101.60mm) WIDE 7" (177.80mm) DEEP
MODEL "E-23" SHEEP & GOAT HORN CUTTER	35.5 lbs. (16.18 Kilos.)	63-42500	22 3/8" (570mm)	9750260	HORNS TO 4 3/8" dia. (111mm)

HYDRAULIC POWER UNITS  
DUAL HANDLE - 24 VOLT CONTROL CIRCUIT  
DUAL HANDLE - AIR SIGNAL CONTROL CIRCUIT

PART NO.  
9710002  
9710004

## INSTALLATION INSTRUCTIONS

### WARNING

ALWAYS DISCONNECT TOOL FROM POWER SOURCE & TURN OFF THE HYDRAULIC UNIT BEFORE ATTEMPTING TO PERFORM ANY REPAIRS, MAKING ADJUSTMENTS, CLEANING, TOUCH-UP OR SHARPENING BLADES.

### INSTALLATION OF CUTTER IN REFERENCE TO THE MAIN RAIL

**CAUTION : READ INSTRUCTIONS AND REFER TO THE DIAGRAM IN THIS MANUAL FOR CUTTER INSTALLATION**

INSTALL ONE (1) METER OF TRACK RAIL PARALLEL WITH THE DRESSING CHAIN FOR THE COUNTERBALANCER.

A 6342500 OR 6342600 COUNTERBALANCER IS RECOMMENDED FOR PROPER INSTALLATION OF THIS TOOL.

**NOTE :** REFER TO THE SPECIFICATION PAGE TO IDENTIFY THE COUNTERBALANCER THAT IS RIGHT FOR YOUR APPLICATION.

**NOTE :** IT IS RECOMMENDED TO ATTACH A SAFETY CHAIN BETWEEN THE COUNTERBALANCER AND THE TRACK RAIL.

ADJUST THE COUNTERBALANCER TO ALLOW THE CUTTER UNIT TO HANG AT REST AT THE ANIMALS AREA THAT IS BEING WORKED ON OR JUST ABOVE THE OPERATORS WAIST.



## INSTALLATION OF HYDRAULIC POWER UNIT WITH 24 VOLT CONTROL CIRCUIT

REFER TO THE MANUALS SHIPPED WITH THE HYDRAULIC POWER UNIT WHEN SHIPPED FOR MORE DETAILED INSTALLATION INSTRUCTIONS.

THE HYDRAULIC POWER UNIT IS MOST ADVANTAGEOUS WHEN INSTALLED ABOVE THE WORKING AREA OF THE CUTTER UNIT.

INSTALLATIONS SHOULD BE DONE BY A HYDRAULIC & PIPE FITTING TECHNICIAN TO MAKE SURE ALL HARD PIPING, HOSES, FITTINGS AND HANGERS ARE CORRECT FOR THE PRESSURES BEING USED.

ADD THE HYDRAULIC OIL TO THE RESERVOIR. MAKE SURE THAT THE OIL IS FILTERED THROUGH A MINIMUM OF 10 MICRON FILTER BEFORE ADDING TO THE SYSTEM. FILTERING THE OIL EVEN WHEN ADDING A SMALL AMOUNT WILL BENEFIT THE UNIT TOWARDS A LONGER OPERATING LIFE.

*NOTE: OIL LEVEL SHOULD BE CHECKED PERIODICALLY TO MAINTAIN AT LEAST A HALF OF SIGHT GLASS IN THE RESERVOIR ..*

**CAUTION:** DO NOT READJUST ANY PRESSURE SETTINGS. THESE ARE PRE-SET AT THE FACTORY. MAXIMUM PRESSURE RECOMMENDED IN CLOSED POSITION IS 2000 P.S.I & 600 P.S.I IN THE OPEN POSITION.

*NOTE: MAKE SURE THAT THE LOCKING NUT ON THE PRESSURE ADJUSTING SCREW STAYS TIGHTEN DOWN.*

### ATTACHING POWER SOURCES TO CUTTER UNIT

#### **WARNING**

**KEEP ALL BODY PARTS AWAY FROM THE BLADES AT ALL TIMES WHEN INSTALLING OR TEST THE CUTTER WHEN THE POWER SOURCES ARE ENGAGED.**

**CAUTION:** KEEP ALL DISCONNECTS IN THE OFF POSITION WHILE FIRST HOOKING UP THE CUTTER UNIT TO ITS POWER SOURCES.

*NOTE: BEFORE ACTIVATING THE CUTTER UNIT, MAKE SURE THAT THE HYDRAULIC PUMP IS TURNING IN THE CORRECT DIRECTION ACCORDING TO ITS INSTRUCTIONS.*

ATTACH HOSES TO THE CUTTER UNIT. THE HOSES SHOULD BE MATCHED BY THEIR COUPLINGS FOR THE CORRECT FLOW IF THE SYSTEM IS PURCHASED FROM BEST & DONOVAN. IF AFTER STARTING THE UNIT THE BLADES DO NOT OPERATE IN THE CORRECT DIRECTION, REVERSE THE HOSES BY CHANGING ONE END OF THE COUPLING PAIR.

#### **KEEP ALL OBJECTS & BODY PARTS OUT OF THE WAY OF THE CUTTER.**

*NOTE: CONTROL CIRCUIT MUST BE 24 VOLTS, ANYTHING ABOVE THIS WILL DAMAGE THE SYSTEM AND THE TRIGGERS WILL HAVE TO BE REPLACED.*

PLUG THE HANDLE ELECTRIC CONNECTOR INTO THE CONNECTOR FROM THE MOTOR STARTER CONTROL CIRCUIT.



## CONNECTION OF POWER SOURCES CONTINUED

TURN ON THE HYDRAULIC UNIT. IF THE BLADES CLOSE RIGHT AWAY, REVERSE THE HOSES AND TRY AGAIN.

TEST THE CUTTER BY ENGAGING THE TRIGGERS. THE CUTTER MAY NOT CLOSE THE FIRST TIME THE TRIGGERS ARE ENGAGED IF THE HOSES FROM THE HYDRAULIC UNIT AND THE CUTTER WERE FILLED WITH HYDRAULIC FLUID AND BLED TO RELIEVE THE AIR FROM THE SYSTEM. THE BEST & DONOVAN HYDRAULIC UNIT IS BUILT WITH AN INTERNAL BLEEDER IN THE TANK TO RELIEVE THE AIR FROM THE SYSTEM. THE TRIGGERS MAY HAVE TO BE ENGAGED A FEW TIME TO GET THE CORRECT FLOW TO THE UNIT.

## AIR CONTROL CIRCUIT INSTALLATION

THE MOST IMPORTANT NOTE FOR THE HOOK-UP OF THE CUTTER HYDRAULIC UNIT IS THAT MAXIMUM OPERATION IS OBTAINED WITH 90 PSI. OF CLEAN, SLIGHTLY LUBRICATED AIR.

IT IS RECOMMENDED THAT A FILTER, REGULATOR, LUBRICATOR UNIT BE INSTALLED IN THE AIR LINE BEFORE ATTACHING TO THE HYDRAULIC UNIT. THE LUBRICATOR SHOULD NOT BE SET FOR MORE THAN 3 DROPS PER MINUTE. IT IS RECOMMENDED THAT A 10 WEIGHT SPINDLE OIL BE USED IN THE LUBRICATOR.

**"E-24" HOCK CUTTER & "E-23" HORN CUTTER:** THE MAIN AIR SIGNAL FROM THE HYDRAULIC UNIT IS CONNECTED TO THE REAR BARBED END OF PISTOL GRIP TRIGGER SWITCH. THE AIR SIGNAL THEN PASSES THROUGH THE SWITCH TO THE SIDE HANDLE TRIGGER SWITCH AND THEN BACK TO THE HYDRAULIC UNIT DIRECTIONAL VALVE COMPLETING THE CIRCUIT.

**"E-24" HOG HEAD DROPPER & "E-24" LOIN DROPPER :** THE MAIN AIR SIGNAL FROM THE HYDRAULIC UNIT IS CONNECTED TO THE REAR HANDLE TRIGGER SWITCH. THE AIR SIGNAL THEN PASSES THROUGH THE SWITCH TO THE SIDE HANDLE TRIGGER SWITCH AND THEN BACK TO THE HYDRAULIC UNIT DIRECTIONAL VALVE COMPLETING THE CIRCUIT.

## ROUTINE CARE

### WARNING

**ALWAYS DISCONNECT TOOL FROM POWER SOURCE & TURN OFF THE HYDRAULIC UNIT BEFORE ATTEMPTING TO PERFORM ANY REPAIRS, MAKING ADJUSTMENTS, CLEANING, TOUCH-UP OF SHARPENING BLADES.**

### IMPORTANT NOTE

MAKE SURE THAT THE LOCK NUT FOR THE BLADE PIVOT BOLTS ARE TIGHT. IF NOT, THE BLADES COULD BE FORCED SIDEWAYS WHICH EFFECTS MECHANICAL ADVANTAGE AND WILL CAUSE PREMATURE WEARING OF THE BLADE LINK PARTS & POSSIBLE BLADE BREAKAGE.

1. WASH CUTTER UNIT EVERY NIGHT TO MEET AND EXCEED STANDARDS.
2. LUBRICATE PIVOT POINTS & CHECK BLADES FOR WEAR OR DAMAGE NIGHTLY.
3. ONCE PER WEEK. REMOVE BLADES FROM CLEVIS, CLEAN & APPLY FOOD GRADE GREASE B&D PART# (2111200) BETWEEN' THE BLADE WORKING FACES, CLEVIS WEAR PLATE FACES, YOKE PIN & BLADE PIVOT LINKS.



## ROUTINE CARE CONTINUED

*NOTE : INSPECT FOR WEAR AT THE PIVOT POINTS. REPLACE THE BLADE BUSHINGS AND PIVOT PINS WHEN EXCESS WEAR OCCURS.*

*NOTE : WHILE THE BLADES ARE OUT OF THE CLEVIS, CHECK TO MAKE SURE THE YOKE IS TIGHT INTO THE PISTON SHAFT.*

## SHARPENING OF BLADE SET

BLADES ARE A MATCHED SET WHEN SHARPENED BY THE MANUFACTURER.

IF THE BLADES ARE CHIPPED ON THE CUTTING EDGE OR TOO BLUNT TO SHARPEN BY HAND WITH A SHARPENING STONE OR STEEL, SEND THEM OUT TO BE PROFESSIONALLY SHARPENED. THAT SHARPENING WILL LAST THE LONGEST AND WON'T CHANGE THE ANGLE OF THE FACE ON THE BLADE.

*NOTE : DO NOT CHANGE THE ANGLE OR BEVEL OF THE BLADE FACE FOR ANY REASON*

## BLADE SETS & COMPLETE SUB ASSEMBLIES

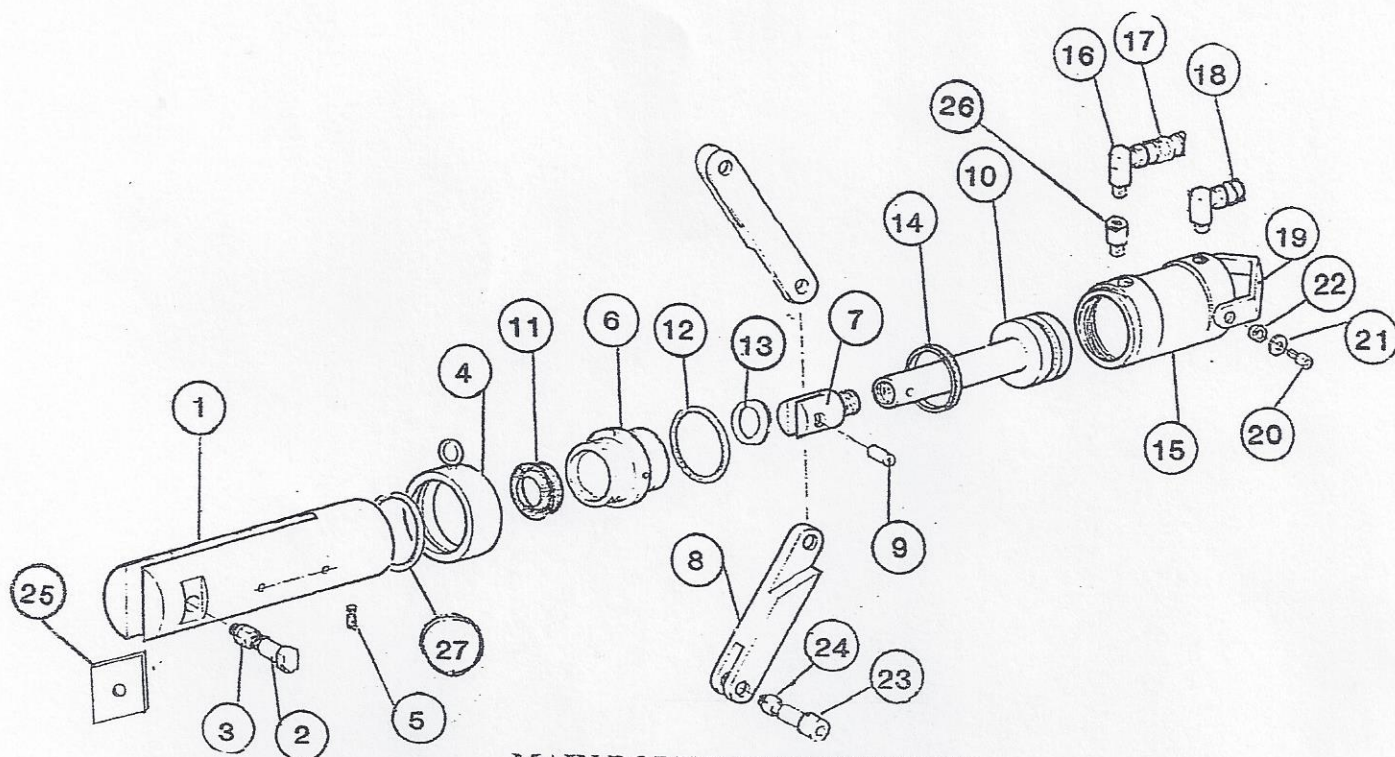
"E-23" PINCER BLADES - PAIR	9750260
"E-24" HOCK CUTTER BLADES - PAIR	9750360
"E-24" HOG HEAD DROPPER BLADES - PAIR	9752700
"E-24" LOIN DROPPER BLADES - PAIR	9760350
HYDRAULIC CYLINDER UNIT (REFER TO MAIN BODY PARTS PAGE)	9752650
HYDRAULIC CYLINDER REBUILD KIT (INCLUDES 9750700, 9751000, 9751100 & 9750700)	9752550
ARM SUPPORT ASSEMBLY (USED ON HOCK CUTTER & HORN CUTTER)	9754050
PISTOL GRIP HANDLE ASSEMBLY - AIR OPERATED (USED ON HOCK CUTTER & HORN CUTTER)	9756155
PISTOL GRIP HANDLE ASSEMBLY - 24 VOLT TRIGGER (USED ON HOCK CUTTER & HORN CUTTER)	9756655
6" ELECTRIC MODULAR HANDLE COMPLETE	6240055
9" ELECTRIC MODULAR HANDLE COMPLETE	6240065
12" ELECTRIC MODULAR HANDLE COMPLETE	6240075
6" AIR OPERATED MODULAR HANDLE COMPLETE	9753655
9" AIR OPERATED MODULAR HANDLE COMPLETE	9753755
12" AIR OPERATED MODULAR HANDLE COMPLETE	9753855

(REFER TO HANDLE DIAGRAM PAGE FOR DETAILED PART INFORMATION)

### "E-23" & "E-24" HORN & HOCK CUTTER CONVERSION KIT # 9756659 TO SWITCH FROM AIR CONTROL TO 24 VOLT CONTROL

PART NO. 9756659 - CONTAINS : 6" ELECTRIC HANDLE COMPLETE #6240055, PISTOL GRIP HANDLE COMPLETE #9756655, SWITCH JUNCTION BOX # 9755755 & JUNCTION BOX BRACKET #9752800.



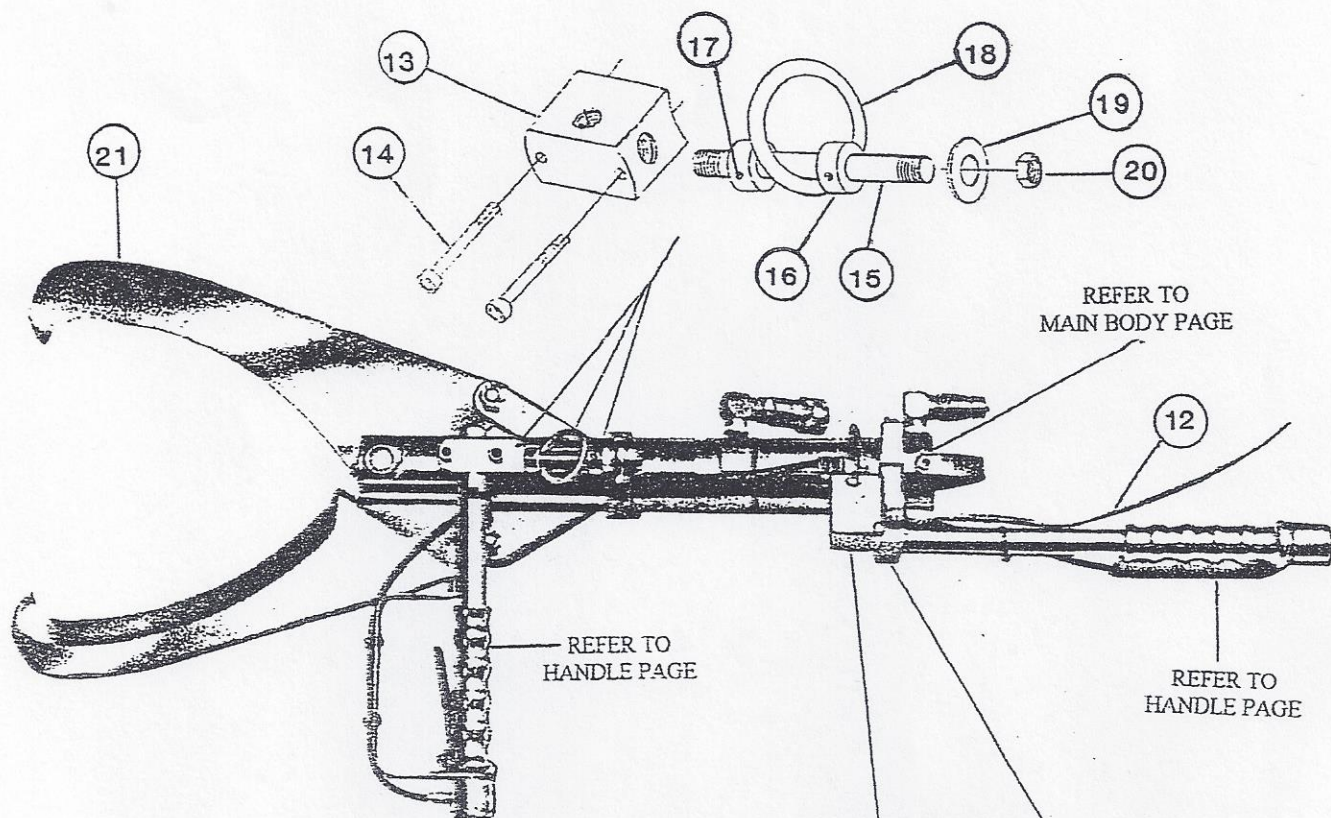


### MAIN BODY PARTS COMMON TO ALL FOUR CUTTERS

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	9751900	CLEVIS TUBE	1
2	9751400	BLADE PIVOT BOLT	1
3	9751500	STOPNUT	1
4	9751300	HANGER RING	1
5	9751800	STOP PIN	1
6	9751200	CYLINDER HEAD	1
7	9750800	YOKE	1
8	9750900	CAM LINKS	2
9	9752300	YOKE PIN	1
10	9750600	PISTON & ROD	1
11	9752000	ROD SCRAPER SEAL	1
12	9751100	O - RING	1 *
13	9751000	O - RING & BACKUP SEAL	1 *
14	9750700	PISTON SEAL	1 *
15	9750500	CYLINDER	1
16	9750400	ELBOWS	2
17	9739931	HYDRAULIC COUPLING ( FEMALE END ON CUTTER )	2
18	9739929	HYDRAULIC COUPLING ( MALE END ON CUTTER )	2
19	9752670	VERTICAL HANGER	1
20	9801296	SCREW	2
21	9801986	WASHER	2
22	9752675	HANGER BUSHING	2
23	9752200	CAM STUD	2
24	9752100	CAM STUD NUT	2
25	9751970	CLEVIS TUBE WEAR PLATES	2
26	9739980	HYDRAULIC ELBOW EXTENSION ( EXTENSION USED WITH ELECTRIC "E-24" HOCK CUTTER )	1
27	9750510	.010 SHIM FOR CLEVIS ADJUSTMENT	A/N
	9750520	.020 SHIM FOR CLEVIS ADJUSTMENT	A/N
* DENOTES	9752550	SEAL KIT ( 11, 12, 13, & 14 )	
	9752650	HYDRAULIC CYLINDER COMPLETE ( INCLUDES 11, 6, 12, 13, 14, 10, & 15 )	

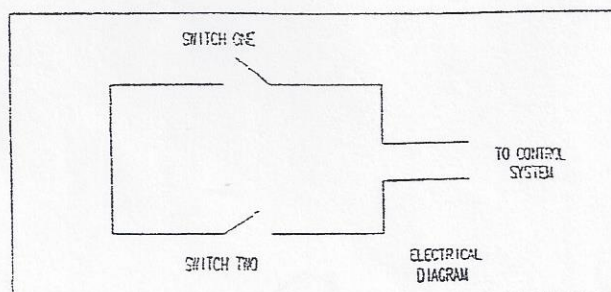
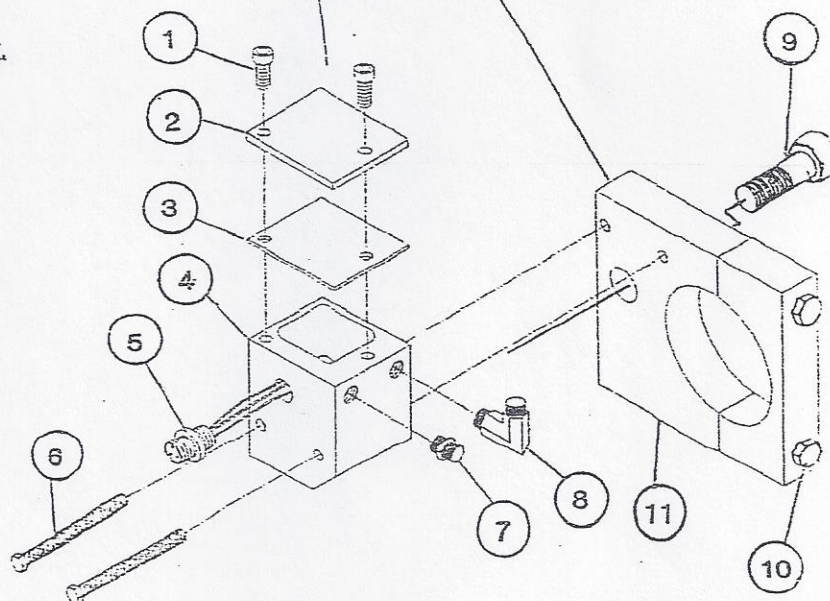
NOTE - HYDRAULIC QUICK DISCONNECTS NEED TO BE ALTERNATE ON TOOL SO THAT THE PRESSURE  
& RETURN LINES CAN BE DISTINGUISHABLE.





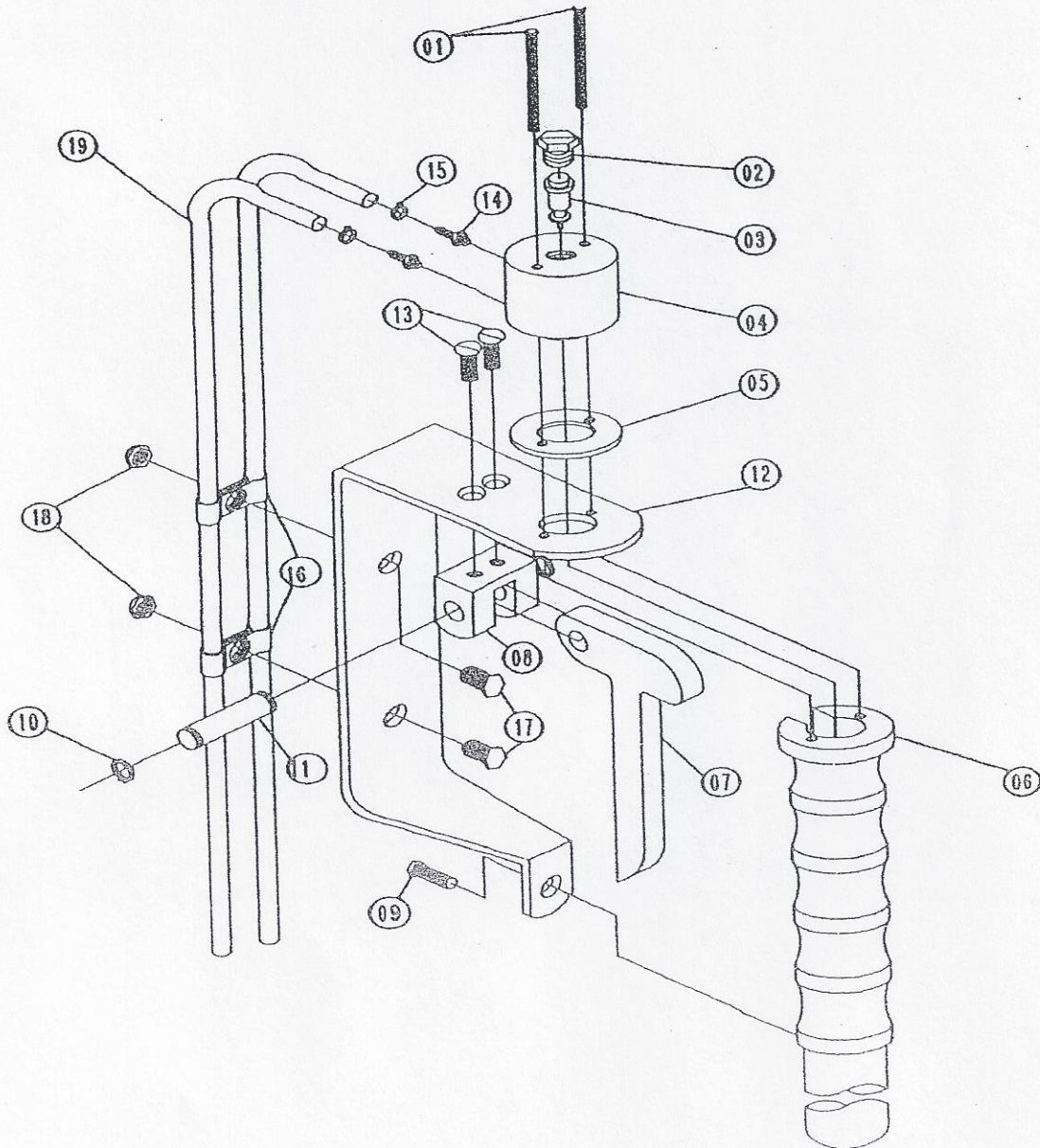
# 24 VOLT CONTROL E-24/HHD & E-24/LD

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	9900121	SCREWS	4
2	9755800	COVER	1
3	9755805	GASKET	1
4	9755810	JUNCTION BLOCK	1
5	9755715	RECEPTACLE (3 wire)	1
	9761160	RECEPTACLE (5 wire - Anti-Tie)	1
6	9802775	SCREWS	2
7	6523163	CONNECTOR	1
8	6523193	ELBOW	1
9	9801541	HANDLE SCREW	1
10	9801418	SCREWS	2
11	9752800	HANDLE BRACKET	1
12	9755720	CORD	1
	9761165	RECEPTACLE (5 wire - Anti-Tie)	1
13	9754800	BRACKET	1
14	9755400	SCREWS	2
15	9755200	HANGER STUD	1
16	9755300	STOP COLLAR	2
17	9801882	SET SCREW	2
18	8808793	SUSPENSION RING	1
19	9755100	WASHER	1
20	9801706	LOCK NUT	1
21	9752700	HHD BLADES	1 PR.
N/S	9760350	LOIN BLADES	1 PR.
S.A.	9755815	COVER & GASKET S.A. (1-2)	1
S.A.	9755820	CONNECTOR BLOCK S.A. (1-4)	1



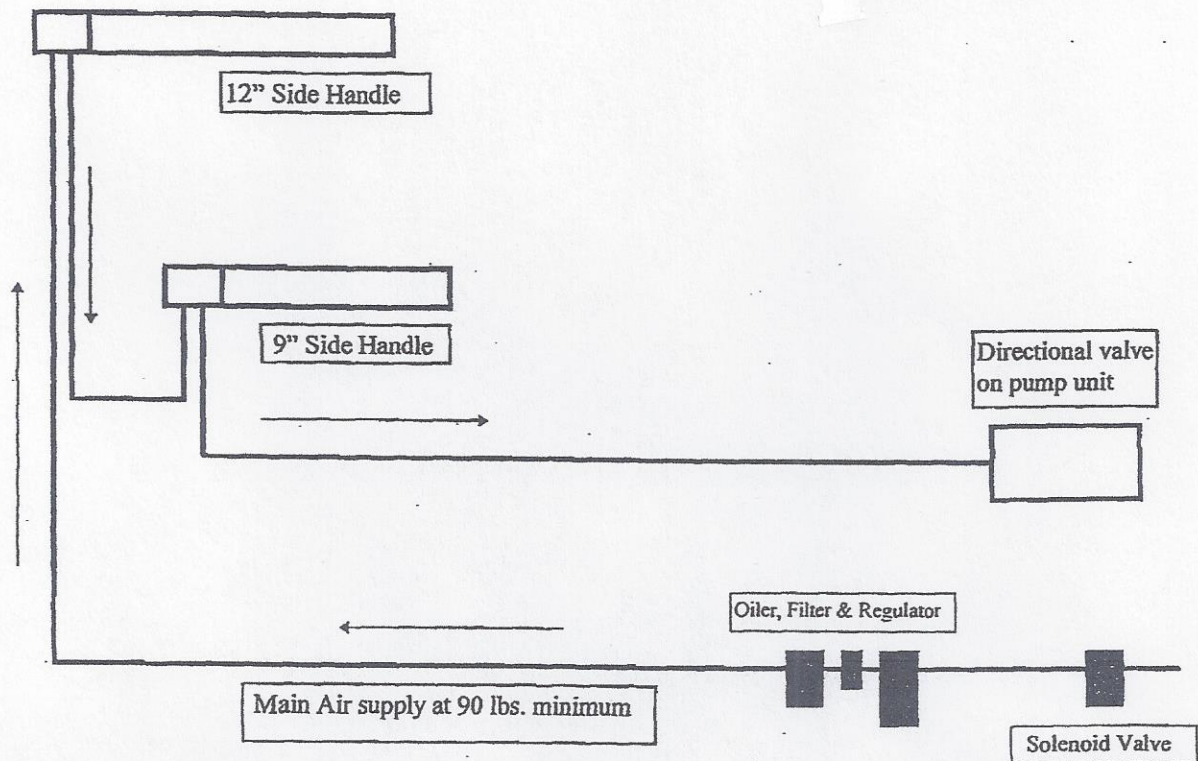


# AIR OPERATED 6" , 9" & 12" MODULAR HANDLE PART LISTING





## "E-24" HEAD & LOIN DROPPER CONTROL AIR SIGNAL INSTALLATION



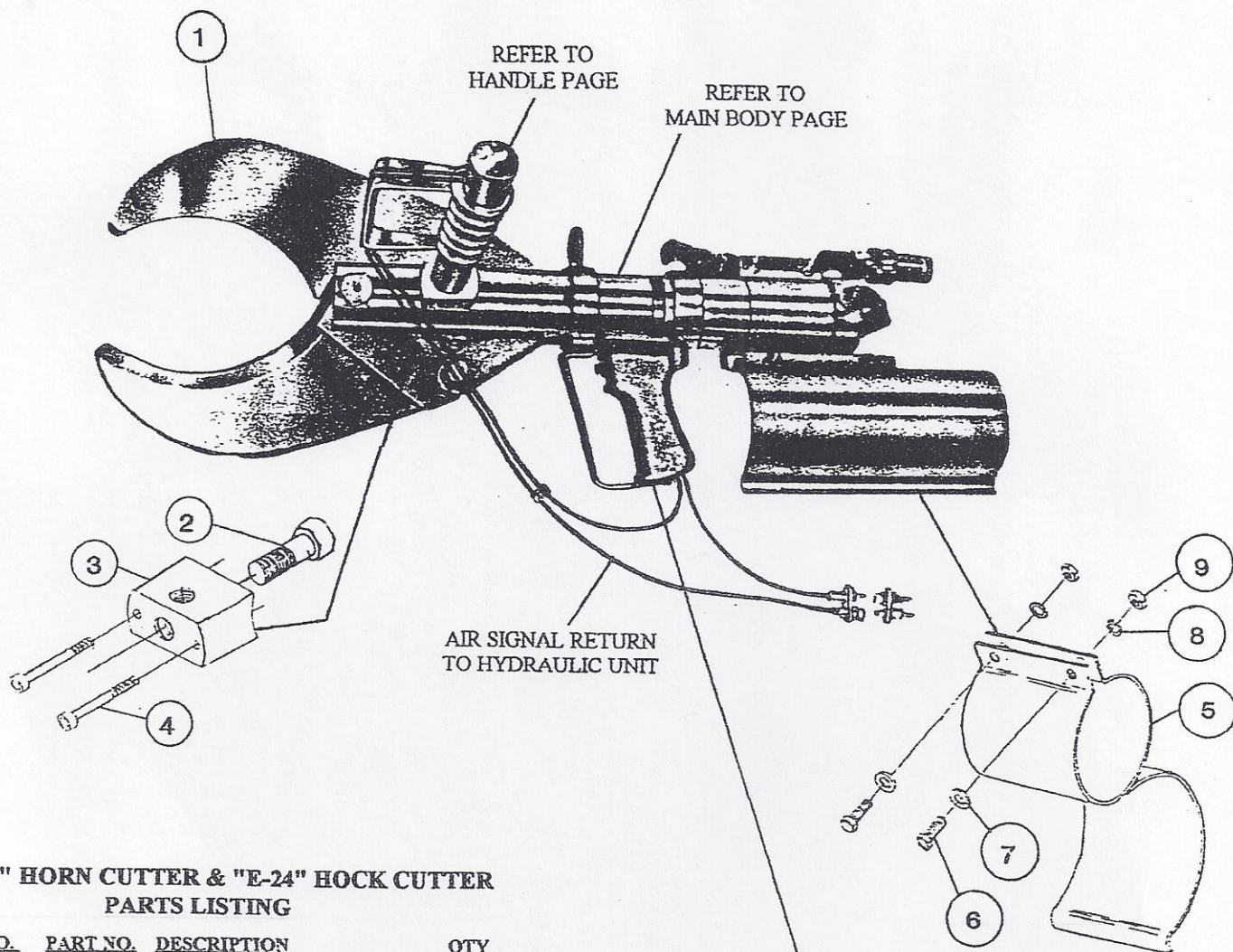
### INSTRUCTIONS FOR PNEUMATIC INSTALLATION

MAIN AIR SUPPLY MUST BE CONNECTED TO THE OUTSIDE PORT FOR THE TRIGGER VALVE ON EACH HANDLE FOR THE CONTROL CIRCUIT TO WORK CORRECTLY.

SOLENOID VALVE - INSTALL THE ELECTRIC SOLENOID VALVE IN THE MAIN AIR SUPPLY SO THAT AIR PASSES TO THE TOOL ONLY WHEN THE START BUTTON AT THE OPERATORS STATION IS DEPRESSED.

LUBRICATOR, FILTER & REGULATOR - SHOULD BE INSTALLED TO KEEP THE AIR DRY OF MOISTURE. LUBRICATOR SHOULD BE SET FOR 1 TO 2 DROPS PER MINUTE. USE 10 WEIGHT U.S.D.A. APPROVED MINERAL OIL FOR LUBRICATION.





**"E-23" HORN CUTTER & "E-24" HOCK CUTTER  
PARTS LISTING**

REF. NO.	PART NO.	DESCRIPTION	QTY
1	9750360	HOCK CUTTER BLADES	1 PR.
N/S	9750260	E-23 Pincer Blades	1 PR.
2	9801365	HANDLE MOUNTING BOLT	1
3	9754700	MOUNTING BLOCK	1
4	9755400	SCREWS	2
5	9754050	ARM SUPPORT ASSEMBLY	1
	-9754010	CLAMP	1
	-9754020	CUFF	1
6	9801693	SCREWS	2
7	9801986	WASHERS	2
8	9801935	LOCK WASHERS	2
9	9801706	NUTS	2
10	9754100	HANDLE	1
11	9754200	TRIGGER GUARD	1
12	9800165	SCREW	1
13	9739903	3-WAY VALVE	1
14	9739905	L" FITTING	1
15	9739907	HOSE FITTINGS	2
16	9754300	HOSE	

CONNECT TO  
90 PSI. SUPPLY AIR

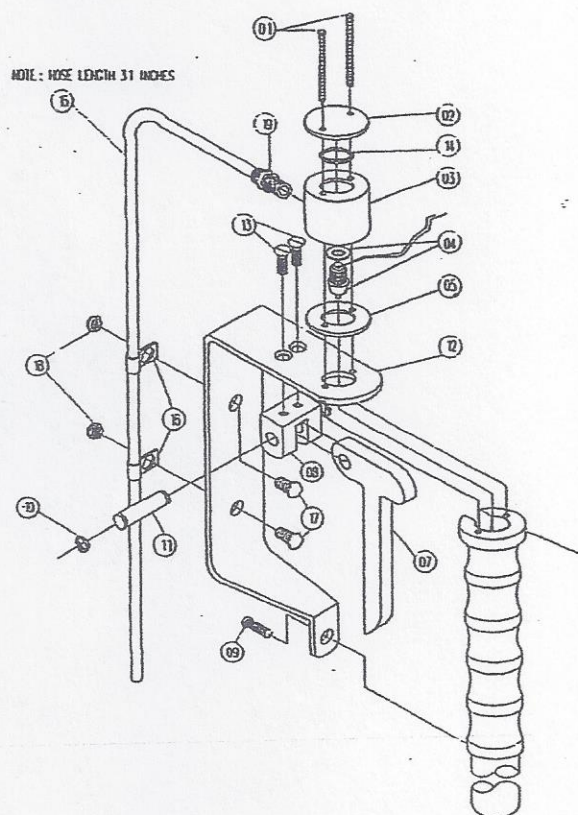
AIR SIGNAL FROM  
REAR HANDLE TO SIDE HANDLE



## 24 VOLT CONTROL 6", 9" & 12" MODULAR HANDLE PARTS LISTING

6240055	6" ELECTRIC MODULAR HANDLE ASSY. COMPLETE
6240065	9" ELECTRIC MODULAR HANDLE ASSY. COMPLETE
6240075	12" ELECTRIC MODULAR HANDLE ASSY. COMPLETE

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	9802769	HEX HEAD CAP SCREW	2
2	9753532	COVER PLATE	1
3	9753530	SWITCH HOUSING	1
4	9753555	SWITCH	1
5	9753528	SPACER	1
6	9753506	6" MODULAR HANDLE	1
	9753509	9" MODULAR HANDLE	1
	9753512	12" MODULAR HANDLE	1
7	9753541	LEVER	1
8	9753543	PIVOT BRACKET	1
9	9801408	HEX HEAD CAP SCREW	1
10	1208193	RETAINING RING	2
11	6044500	PIN	1
12	9753547	FINGER GUARD	1
13	9800396	SLOTTED FLAT HEAD SCREW	2
14	9753534	O-RING	1
15	6523391	1/4" O.D. HOSE	
16	6288025	WIRE CLIPS	2
17	9802763	HEX HEAD CAP SCREWS	2
18	9801750	STOP NUTS	2
19	6523193	MALE CONNECTOR	1

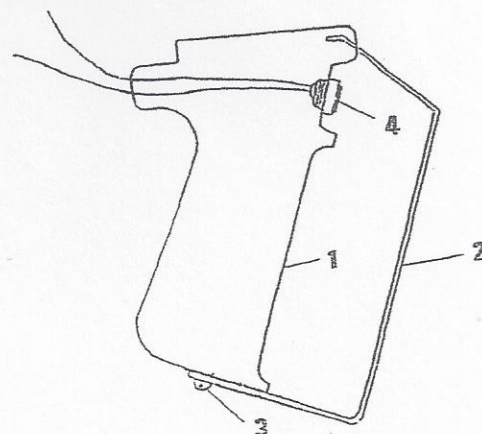


PARTIAL ASSEMBLY KIT AVAILABLE - INCLUDES ITEMS 1 - 14

6240050	6" MODULAR HANDLE
6240060	9" MODULAR HANDLE
6240070	12" MODULAR HANDLE

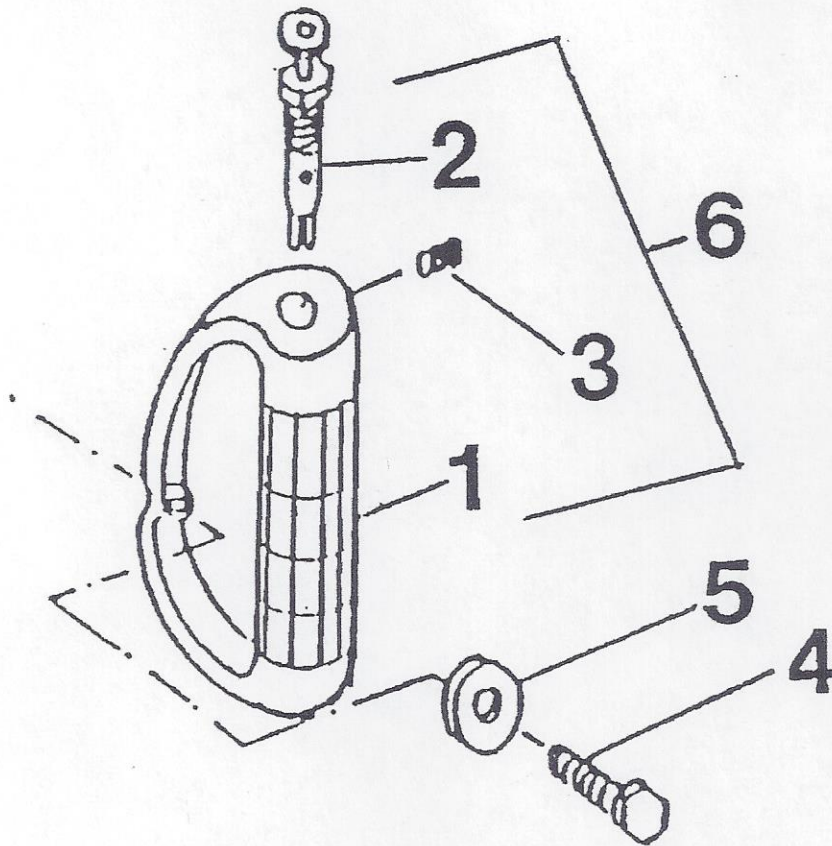
## # 9756655 "E-24" PISTOL GRIP HANDLE ASSEMBLY WITH 24 VOLT SWITCH

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	9754100	HANDLE	1
2	9754200	TRIGGER GUARD	1
3	9800165	SCREW	1
4	9753555	24 VOLT SWITCH	1
N/S	6523391	1/4" O.D. POLY HOSE	1 ft.





**DUAL CONTROL SIDE HANDLE FOR  
E-23 & E-24 HOCK CUTTER**



REF.NO.	PARTNO.	DESCRIPTION	QTY.
1	9759085	SIDE HANDLE ONLY	1
2	9749805	TRIGGER VALVE	1
3	9801878	VALVE SET SCREW	1
4	9749810	8mm X 20mm MOUNTING SCREW	1
5	9749815	8mm MOUNTING BOLT WASHER	1
6	9749820	SIDE HANDLE COMPLETE (1-3)	



## WARRANTY

Best & Donovan warrants the machine against defective parts & workmanship for SL, {30} Days from date of factory shipment. In the fulfillment of its warranty, the sale obligation of Seller shall be to repair or replace, at its option E.O.B. its factory, shipping charges prepaid, and which after inspection by Seller are found to be defective. Buyer shall notify Seller of defect in writing, promptly upon discovery, within the warranty-period. This warranty does not cover defects caused by corrosion or normal deterioration. It does not extend to consequential damage, loss or delay associated with a warranty defect and it does not cover any costs of labor, travel or other expenses associated with the repair or replacement of defective parts. Seller assumes no liability for product loss or other claims whatsoever arising out of the use or application of the machine in Meat Slaughtering Processing operations, whether the machine is used alone or in conjoint use with other Meat Slaughtering/Processing Machines or Processes.

This warranty is voided if repairs, replacements or alterations are made by others without prior authorization by Seller. Notwithstanding the foregoing, Seller's warranty obligations with respect to any items not manufactured by Seller shall not exceed the obligations undertaken by the manufacturer thereof under express warranty to the Seller. This express warranty is in lieu of all other warranties of fitness of the machine for any particular purpose.

## SERVICE INFORMATION AND PREVENTATIVE MAINTENANCE SCHEDULE FOR BEST & DONOVAN

BEST & DONOVAN REALIZES THAT THERE MAY BE MANY DIFFERENT APPROACHES TO PROPER :MAINTENANCE, ASSEMBLY, DISASSEMBLY, AND ADJUSTMENT PROCEDURES. THE FOLLOWING PROCEDURES SHOULD BE USED AS A GUIDELINE AND WHETHER ACCEPTED OR USED IN THEIR ENTIRETY OR PARTIALLY, IS NOT A SUBSTITUTE FOR PROPER MECHANICAL ABILITY AND/OR KNOWLEDGE.

**ONLY PERSONNEL WITH PROPER MECHANICAL AND TECHNICAL SKILLS  
SHOULD ATTEMPT ANY SERVICE PROCEDURES.**

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THE FOLLOWING SERVICE INFORMATION WILL DESCRIBE IMPORTANT NOTATIONS REQUIRING SPECIAL ATTENTION BY THE TECHNICIAN(S) PERFORMING SERVICE TASKS. THEY ARE: WARNING, CAUTION, and NOTE.

WARNING: WILL DESCRIBE CONDITIONS THAT EXIST OR POTENTIALLY EXIST THAT CAN CAUSE INJURY OR DEATH.

CAUTION: WILL DESCRIBE CONDITIONS THAT EXIST OR POTENTIALLY EXIST THAT CAN CAUSE INJURY OR EQUIPMENT FAILURE.

NOTE: WILL DESCRIBE A SPECIFIC HELPFUL PROCEDURE.